

OPERATION

Techniques and examples explained are not intended to be fully-exhaustive and definitive. The best method depends on the specific construction of the building worked on, the brand and type of material used, and the particular skills of the applicator.

1. BASIC

- A. Mark both ends of material to be bent (use pencil, punch or snips).
- B. Insert material in brake to appropriate marks, lock brake by pushing Lock Handle (No. 15) all the way to the stop position.
- C. Bend to desired angle in one continuous, smooth motion.

NOTE: During bend, hold Bending Handle equal distance from ends of Handle. If overbend on one end occurs while standing at center of brake, move your body in opposite direction of overbend.

2. HEM

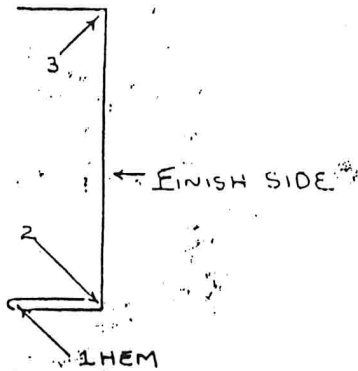
- A. Insert material into brake to the appropriate marks and overbend to maximum.
- B. Unlock brake and remove material, then re-lock.
- C. Place material against face of F-Bar (No. 2) with angle of material just bent resting between Stainless Edge (No. 10) and Yellow Vinyl Strip (No. 9) on Front Hinge (No. 4).
- D. Pull Front Hinge (No. 4) up to crush angle flat.

TRANSPORTING

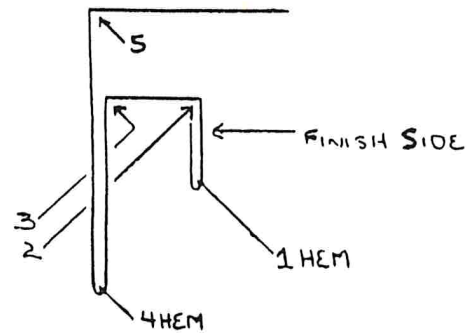
1. When transporting your brake, keep it in an unlocked, open position or insert cardboard or another type of cushioning material between F-Bar (No. 2) and Rear Hinge (No. 5). This will prevent abrasion and marks, which could transfer to your material.
2. Whether transporting, storing or using your brake, it should be on an even, solid base to prevent possible sagging or bowing.



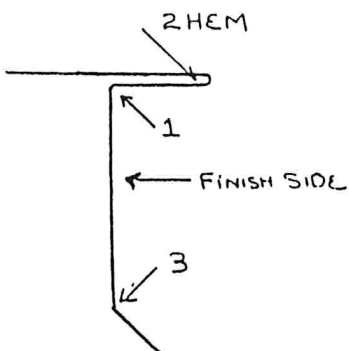
VAN-MARK PRODUCTS



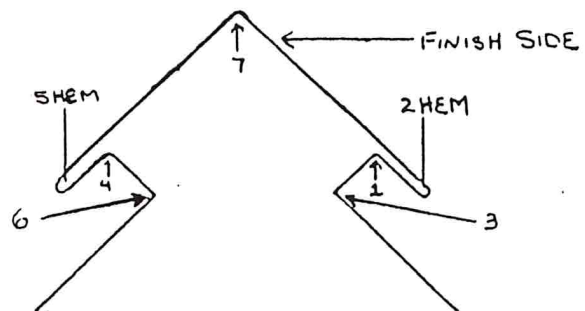
FASCIA - 8" material required



INSIDE CORNER - 7 1/2" material required



DRIP CAP - 6 3/4" material required



CORNER POST - 12" material required

TO HEM

- 1) INSERT MATERIAL, ALIGN LAYOUT MARKS ON THE MATERIAL WITH STAINLESS EDGE OF TOP BAR
- 2) LOCK AND BEND TO MAXIMUM.
- 3) REMOVE MATERIAL & RELOCK BRAKE.
- 4) PLACE MATERIAL AGAINST FACE OF THE TOP BAR WITH ANGLE JUST BENT RESTING BETWEEN STAINLESS EDGE AND YELLOW VINYL ON FRONT HINGE.
- 5) PULL UP ON THE FRONT HINGE TO CRUSH ANGLE FLAT.